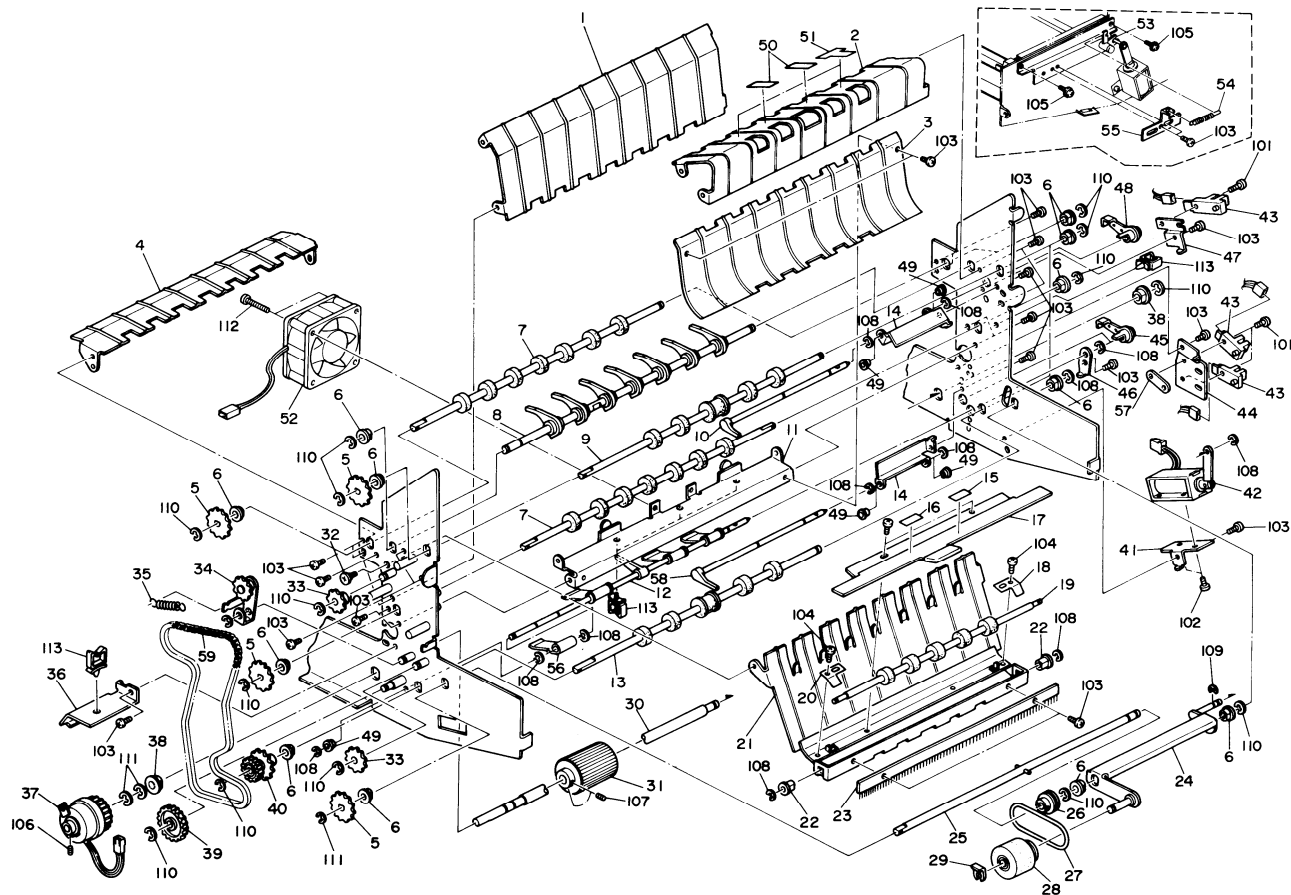


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1. DUPLEX I (A416)

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1. DUPLEX I (A416)

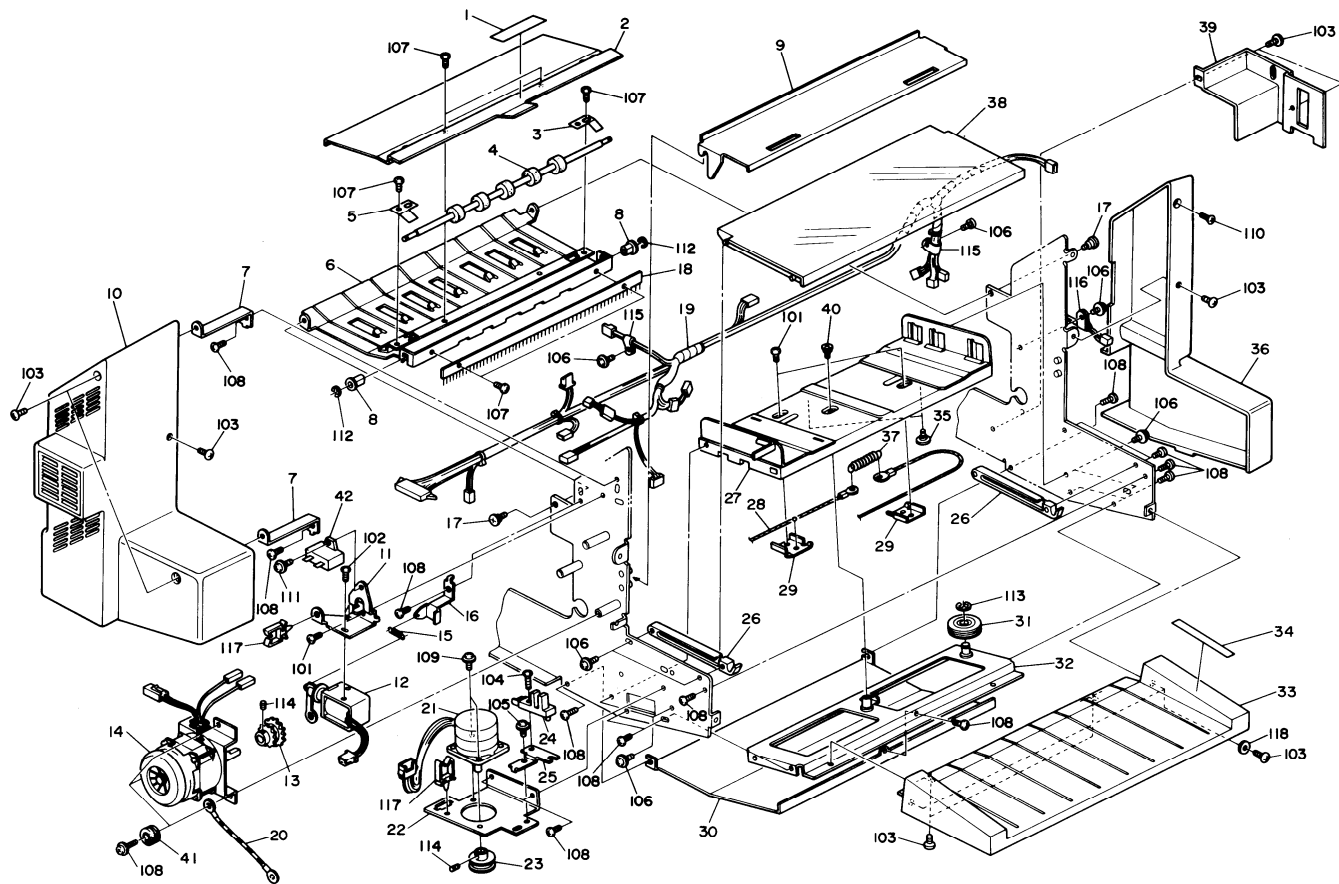
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*	A416 4227	Multi-Lingual Decal	1
1	A416 2091	Upper Entrance Guide	1
2	A416 2197	Exit Roller Guide Plate	1
3	A416 2092	Lower Entrance Guide	1
4	5919 2192	Lower Entrance Relay Guide	1
5	5919 2251	Sprocket - 16T	3
6	5053 0447	Bushing - M6	5
7	5919 2078	Entrance Relay Roller	1
8	5919 2075	Junction Gate	1
9	A416 2195	Duplex Exit Drive Roller	1
10	5919 2115	Duplex Entrance Feeler	1
11	A416 2088	Entrance Roller Stay	1
12	A416 2109	Duplex Sensor Roller Stay	1
13	A416 2080	Duplex Entrance Roller	1
14	A416 2120	Entrance Feeler Bracket	2
15	A416 2315	Decal - Duplex Entrance	1
16	A416 2316	Decal - C2	1
17	A416 2235	Entrance Roller Cover	1
18	5919 2361	Front Spring Plate - Small	1
19	5919 2241	Duplex Exit Roller	1
20	5919 2362	Rear Spring Plate - Small	1
21	A416 2231	Upper Entrance Guide Plate	1
22	AA08 0024	Transport Roller Bushing	2
23	5206 2808	Antistatic Brush - Duplex	1
24	5919 2122	Positioning Roller Arm	1
25	5919 2125	Positioning Roller Shaft	1
26	5919 2127	Positioning Roller Pulley	1
27	5919 2132	Positioning Roller Belt	1
28	5206 2671	Positioning Roller	1
29	5447 2681	Snap Ring	1
30	5919 2103	Duplex Feed Shaft	1
31	5442 2616	Paper Feed Roller	1

Index No.	Parts No.	Description	Q'ty Per Assembly
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33	5446 6064	Sprocket - 13T	2
34	A416 2267	Chain Tightener	1
35	5424 3667	Spring Solenoid	1
36	5919 2270	Feed Clutch Stopper	1
37	AX21 0002	Magnetic Clutch	1
38	5053 0223	Bushing - 8mm	1
39	5447 4164	Gear - 31T	1
40	5919 2252	Gear & Sprocket - 20T/60T	1
41	5919 2135	Solenoid Bracket	1
42	5919 2137	Positioning Roller Solenoid	1
43	5205 5251	LED Sensor Type - T	3
44	5919 2286	Bracket - Photosensor	1
45	5919 2121	Duplex Entrance Actuator	1
46	5205 2850	Paper End Bushing	1
47	5919 2278	Exit Sensor Bracket	1
48	5919 2123	Duplex Exit Actuator	1
49	5443 2668	Bushing	2
50	5919 2310	Mylar - 14 x 42 mm	2
51	5919 2309	Mylar - Exit Guide	2
52	A416 5440	Cooling Fan - 24V	1
53	5919 2153	Adjusting Plate Bracket	1
54	5919 2158	Spring - Positioning Roller	1
55	5919 2159	Adjusting Plate	1
56	A416 2910	Paper Flattenner	4
57	5919 2285	Sensor Mounting Plate	1
58	5919 2349	Duplex Entrance Feeler	1
59	A416 2206	Bushed Roller Chain - 148P	1

Index No.	Parts No.	Description	Q'ty Per Assembly
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102	0313 0050W	Philips Pan Head Screw - M3 x 5	
103	0434 0080W	Tapping Screw - M4 x 8	
104	0434 0060W	Tapping Screw - M4 x 6	
105	0964 4008W	Tapping Screw with Flat Washer - M4 x 8	
106	0574 0040E	Hexagon Headless Set Screw - M4 x 4	
107	0574 0050E	Hexagon Headless Set Screw - M4 x 5	
108	0720 0030E	Retaining Ring - M3	
109	0720 0040E	Retaining Ring - M4	
110	0720 0050E	Retaining Ring - M5	
111	0720 0060E	Retaining Ring - M6	
112	0313 0300W	Philips Pan Head Screw - M3 x 30	
113	1105 0099	Wire Saddle	

2. DUPLEX II (A416)

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2. DUPLEX II (A416)

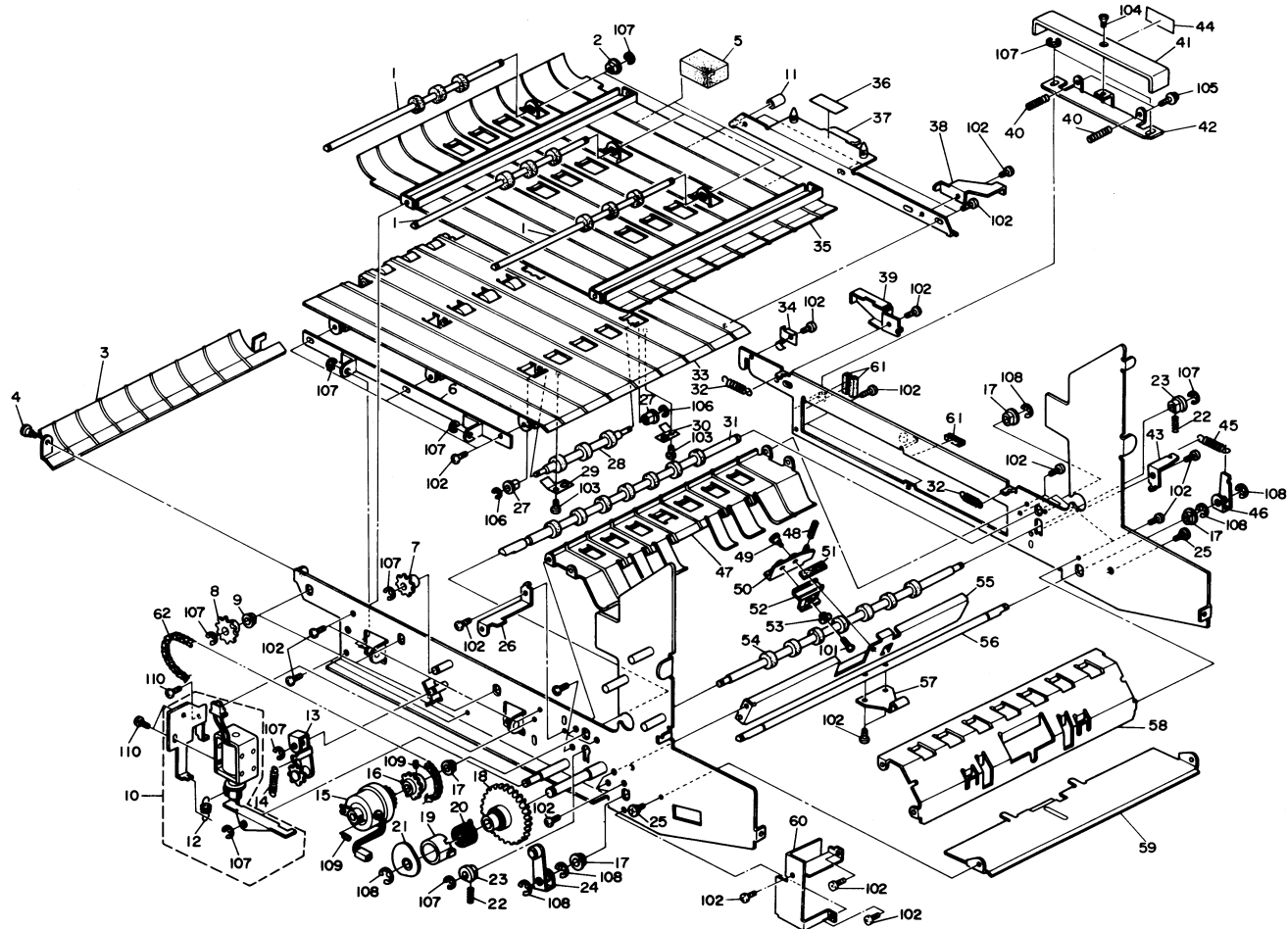
Index No.	Parts No.	Description	Q'ty Per Assembly
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2	A416 2296	Duplex Exit Guide Plate	1
3	5919 2243	Front Spring Plate	1
4	5919 2241	Duplex Exit Roller	1
5	5919 2244	Rear Spring Plate	1
6	A416 2238	Suplex Exit Guide Plate	1
7	5919 2283	Cover Bracket	2
8	5919 2218	Bushing - 4 x 7 x 10 mm	2
9	A416 2299	Duplex Tray Holder	1
10	A416 2288	Rear Cover - 220/240V	1
10	A416 4288	Rear Cover - 115V	1
11	A416 2274	Solenoid Bracket	1
12	5919 2282	Junction Gate Solenoid - 115V	1
12	A416 2265	Junction Gate Solenoid - 220V/240V	1
13	5919 2247	Motor Pulley - 50/60HZ	1
14	AX01 0006	Duplex Drive Motor - AC8.4W	1
15	5919 2284	Spring - Junction Gate Solenoid	1
16	5919 2279	Solenoid Stopper	1
17	5419 5714	Stopped Screw - M4	2
18	5206 2808	Anti Static Brush - Duplex Transport	1
19	A416 5430	DC Harness	1
20	5446 5178	Grounding Wire	1
21	5919 5309	Stepper Motor - DC 4.8W	1
22	5919 2168	Jogger Motor Bracket	1
23	5919 2169	Wire Drive Pulley	1
24	5215 5230	Photointerrupter - L Type	1
25	5919 2171	H.P. Sensor Bracket	1
26	5919 2290	Duplex Tray Cover Holder	2
27	A416 2714	Jogger Unit Base	1
28	5919 2172	Jogger Wire	1
29	5206 2877	Wire Clamp Plate	2
30	5919 2294	Duplex Lower Cover	1
31	5442 1735	Pulley	1
32	5919 2162	Jogger Stay	1
33	A416 2280	Duplex Tray	1

Index No.	Parts No.	Description	Q'ty Per Assembly
34	A416 2371	Decal - Removing Misfeed Paper C	1
35	5206 2922	Shoulder Screw - M4	2
36	A416 4287	Front Cover - 115V	1
36	A416 2287	Front Cover - 220V/240V	1
37	5206 2876	Spring Wire	1
38	A416 2289	Duplex Tray Cover	1
39	A416 2298	Safety Switch Cover - 220/240V (C)	1
39	A416 4298	Safety Switch Cover - 115V	1
40	5403 2075	Stepped Screw	1
41	AA16 1014	Cushion - Motor	3
42	1606 1615	Capacitor - 6μF AC220V	1
42	1606 1614	Capacitor - 6μF AC220V	1

Index No.	Parts No.	Description	Q'ty Per Assembly
101	0314 0060W	Philips Pan Head Screw - M4 x 6	
102	0313 0050W	Philips Pan Head Screw - M3 x 5	
103	0344 0080D	Philips Truss Head Screw - M4 x 8	
104	0314 0120W	Philips Pan Head Screw - M4 x 12	
105	0951 4008W	Philips Screw with Flat Washer - M4 x 8	
106	0965 4008W	Tapping Screw with Flat Washer - M4 x 8	
107	0434 0060W	Tapping Screw - M4 x 6	
108	0434 0080W	Tapping Screw - M4 x 8	
109	0434 0100W	Tapping Screw - M4 x 10	
110	0324 0080W	Philips Sunken Head Screw - M4 x 8	
111	0951 4010W	Philips Screw with Flat Washer - M4 x 10	
112	0720 0030E	Retaining Ring - M3	
113	0720 0060E	Retaining Ring - M6	
114	0574 0040E	Hexagon Headless Set Screw - M4 x 4	
115	1105 0008	Nylon Clip - 2N	
116	1105 0005	Nylon Clip - 3N	
117	1105 0099	Wire Saddle	
118	0807 3067	Washer - 4.2 x 20 mm	

3. DUPLEX III (A416)

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3. DUPLEX III (A416)

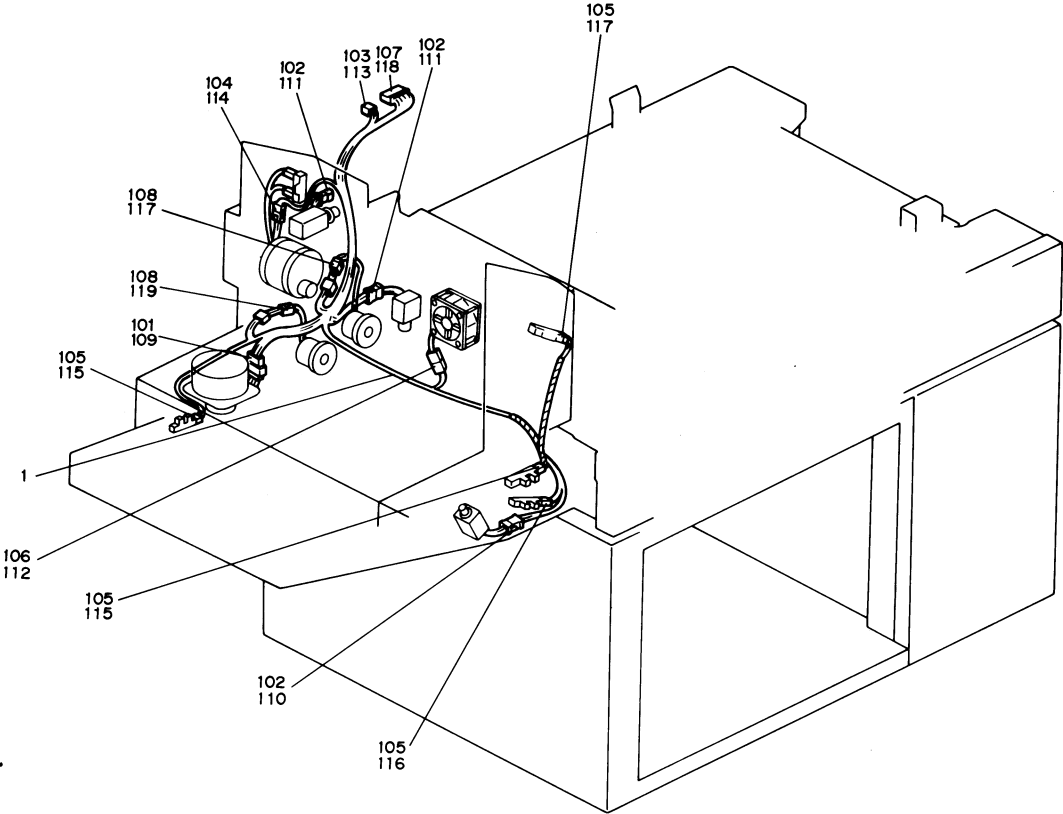
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2	5053 0447	Bushing - 6 x 10 x 6 mm	2
3	5919 2199	Duplex Turn Guide	1
4	5919 2201	Shoulder Screw - M4	1
5	A416 2215	Sponge - Cushion	4
6	5919 2225	Reae Transport Side Plate	1
7	5446 6064	Sprocket - 13T	1
8	5919 2251	Sprocket - 16T	1
9	5053 0447	Bushing - 6 x 10 x 6 mm	3
10	5919 2255	Solenoid - Feed-in Tray Clutch	1
11	5919 2364	Rubber Collar 4.5 x 8 x 8	1
12	5919 2258	Spring - Feed-in Tray Clutch	1
13	A416 2267	Chain Tightener	1
14	5424 3667	Spring - Solenoid	1
15	AX21 0003	Magnetic Clutch	1
16	5919 2249	Sprocket - 16T	1
17	5053 0223	Bushing - 8mm	4
18	5919 2260	Gear - 58T	1
19	5919 2264	Clutch Sleeve	1
20	AA06 6010	Spring - Clutch	1
21	5919 2262	Feed-in Tray Cam	1
22	5919 2083	Spring - Relay Roller	2
23	5205 2697	Bushing - Upper Registration Roller	2
24	5919 2144	Feed-in Tray Lever	1
25	5419 5714	Stepped Screw - M4	2
26	5919 2271	Relay Clutch Stopper	1
27	AA08 0024	Transport Roller Bushing	2
28	5919 2216	Duplex Transport Roller	1
29	5919 2244	Rear Spring Plate	1
30	5919 2243	Front Spring Plate	1
31	5919 2081	Upper Relay Roller	1
32	AA06 3032	Spring - Transport Roller	1
33	A416 2211	Lower Transport Plate	1
34	5919 2202	Turn Guide Holder	1
35	5919 2095	Upper Transport Plate	1

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36	A416 2312	Decal - D2	1
37	A416 2218	Front Transport Side Plate	1
38	A416 2229	Stopper Plate	1
39	5919 2203	Turn Guide Cover	1
40	5886 1315	Spring - Separation Release	2
41	A416 2292	Transport Release Bar	1
42	A416 2055	Release Bar Bracket	1
43	5919 2147	Spring Hook	1
44	A416 2329	Decal - D1	1
45	5919 2148	Spring - Feed-in Tray	1
46	A416 2146	Pressure Lever	1
47	5919 2100	Upper Feed Guide Plate	1
48	5442 2645	Spring Friction Pad	1
49	5442 2642	Shoulder Screw - M3	1
50	A008 2555	Arm Pad Ass'y	1
51	5442 2637	Friction Pad	1
52	5919 2106	Holder - Friction Pad	1
53	5442 2638	Collar - Friction Pad Arm	1
54	5919 2082	Lower Relay Roller	1
55	5919 2105	Friction Pad Arm	1
56	5919 2141	Arm Shaft	1
57	5919 2142	Feed-in Tray Arm	1
58	5919 2098	Lower Feed Guide Plate	1
59	5919 2104	Duplex Feed Guide	1
60	A416 2305	Harness Cover	1
61	A416 2056	Edging	3
62	A416 2205	Bushed Roller Chain - 190P	1

Index No.	Parts No.	Description	Q'ty Per Assembly
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102	0434 0080W	Tapping Screw - M4 x 8	
103	0434 0060W	Tapping Screw - M4 x 6	
104	0324 0080W	Philips Sunken Head Screw - M4 x 8	
105	0951 4014W	Philips Screw with Flat Washer - M4 x 14	
106	0720 0030E	Retaining Ring - M3	
107	0720 0050E	Retaining Ring - M5	
108	0720 0060E	Retaining Ring - M6	
109	0574 0040E	Hexagon Headless Set Screw - M4 x 4	
110	0313 0050W	Philips Pan Head Screw - M3 x 5	

4. DUPLEX HARNESS (A416)

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4. DUPLEX HARNESS (A416)

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102	1100 1159	Socket - MATE-N-LOCK	
103	1100 1239	Pin - MATE-N-LOCK	
104	1100 1241	Socket - MATE-N-LOCK	
105	1100 1249	Receptacle Terminal	
106	1100 1259	Socket - MATE-N-LOCK	
107	1100 1269	Fastening Receptacle	
108	1100 1327	Contact	
109	1102 1091	Connector - 6P	
110	1102 1397	Connector - 2P	
111	1102 1398	Connector - 2P	
112	1102 1412	Receptacle Housing - 2P	
113	1102 1507	Connector - 2P	
114	1102 1532	Connector - 2P	
115	1102 1620	Connector - 3P	
116	1102 1786	Connector - 3P	
117	1102 1787	Connector - 3P	
118	1102 1906	Connector - 26P	
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120	1102 1938	Connector - 2P	

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